

Work Order ID 57206-1

March 30, 2010 8:29:19 AM



Page 1

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: 11 Date: 10330

Tooling:

Date:

Run Start



QC: Date:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

6/14/30 (2)

110

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

5/10/08 (1)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

5/10/09

FC

**Work Order ID 57206**

March 30, 2010 8:29:19 AM



Page 2

Item ID: D412-702-107B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

Memo

0.00

Packaging

10/04/13

①

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/04/12

MF 10-4-9

# Picklist Print

March 30, 2010 8:29:24 AM

Page 1

Work Order ID: 57206

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	3,816.000	8.0000			

Warehouse  
Location

Main Warehouse

ST349 3816  
19085 376  
19600 3440

D3573-3 Manufactured No



Adapter

100 Each 14.0000 2.0000

Warehouse  
Location

Main Warehouse

ST244 14  
45928 2  
50473 1  
55681 11

D3579-046 Manufactured No



Shoulder Harness

100 Each 2.0000 2.0000

Warehouse  
Location

Main Warehouse

ST272A 2  
53747 2

B57229 (K)

719600

55681

05/04/08

# Picklist Print

March 30, 2010 8:29:24 AM

Page 2

Work Order ID: 57206

Parent Item: D412-702-107B

Parent Item Name: Harness Assembly



Comments: IPP rev A 07.05.10 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62		Purchased	No			100	Each	59.0000	2.0000			
												
CLIP												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST243A

59

110957

9

113878

50

MS21042L3

Purchased

No

100

Each

2,045.000 8.0000



Nut



Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST300

2045

110844

35

111274

27

111668

58

112314

285

113523

17

113537

623

113644

1000

m110957

CLIP 31/3/10

m113537

March 30, 2010 8:29:24 AM

Shop Packet Print

Page 2

# Picklist Print

March 30, 2010 8:29:24 AM

Page 3

Work Order ID: 57206



Parent Item: D412-702-107B



Parent Item Name: Harness Assembly

Start Date: 31/03/2010

Required Date: 05/04/2010

Comments: IPP rev A 07.05.10 new issue EC  
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	348.0000	8.0000			



Screw



*CE 143/300*

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST288

348

111295

9

111548

39

112492

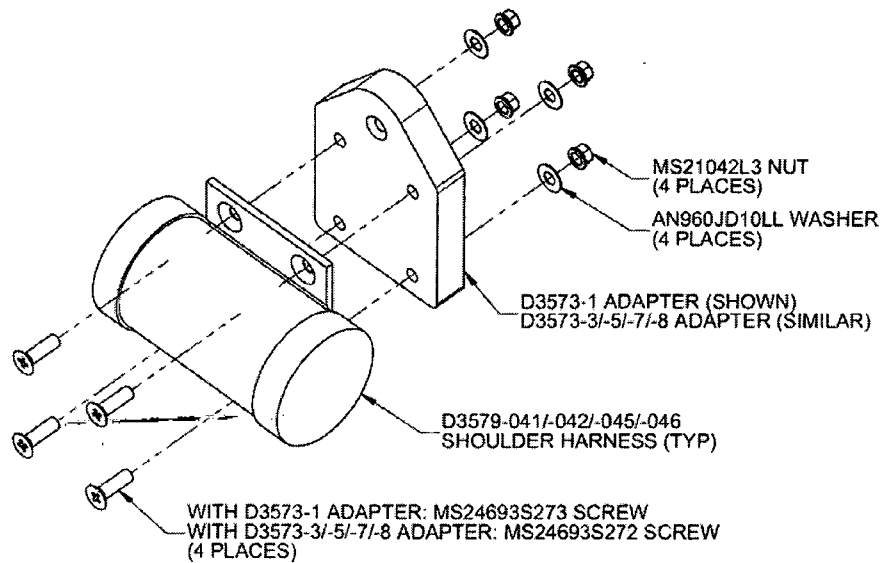
300

*1111548*

March 30, 2010 8:29:24 AM

Shop Packet Print

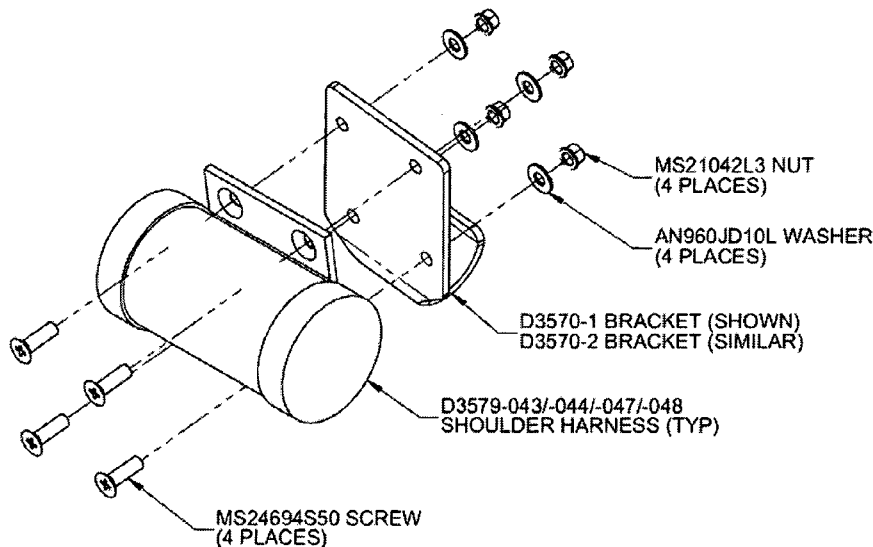
Page 3



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 57206

10-3-90

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR  
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.